No. T010	**Operating Instruction** in accordance with the accident prevention regulations	Hünxer Kraftwerkservice GmbH
Approved by: Peter Paschmann	**Date recorded** 18.09.2026	

Scope of application

Turning, tilting and controlled rotation of components and other loads using cranes, lifting equipment, lifting accessories or suitable turning devices.

Hazards to people and the environment



- Uncontrolled tilting, rolling or swinging of the load; falling loads and failure of lifting accessories.
- Crushing, shearing and impact hazards between the load, ground, lifting accessories and fixed components.
- Hazards caused by a shift in the centre of gravity, shock loading, as well as slipping or recoiling loads.

Protective measures and rules of conduct



- Define the turning procedure before starting: check the weight, centre of gravity, lifting points, turning path, set-down area and danger zone.
- Only use instructed and authorised personnel; one person shall coordinate the operation and give clear signals.
- Use only suitable, inspected and sufficiently load-bearing cranes, lifting equipment, lifting accessories and turning devices.
- Secure lifting accessories against slipping; protect edges. Observe the load capacity, inclination angle and load distribution.
- Cordon off the turning area. Keep unauthorised persons away; never stand under suspended loads or within the falling and tilting area.
- First lift the load as a test and check its stability. Turn it slowly, smoothly and close to the ground; avoid pulling at an angle.
- Never place hands or feet between the load and the supporting surface. Maintain a safe distance using tag lines or suitable aids.
- Only set the load down on a stable, level surface and using suitable supports; secure it against rolling and tipping.
- Two cranes or lifting devices may only be used according to a defined procedure, with proof of sufficient load capacity and under supervision.
- In the event of uncontrolled movement, loss of visibility, unusual noises or defects, stop immediately and set the load down safely.

Emergency procedures – Fire: 112



- Stop the turning operation immediately, clear the danger zone and, if it can be done without danger, set the load down safely.
- Mark damaged work equipment, remove it from service and inform the supervisor.
- In the event of a fire, extinguish it only if this can be done without endangering yourself; call the fire brigade and designate a guide.

Procedures in the event of accidents – First aid – Emergency call: 112



- Stop the work process, secure the accident site and provide first aid.
- Call 112; provide the location, type of accident and number of injured persons and follow any questions from the emergency services.
- Report the accident; notify the first aider and the company's established emergency response chain in accordance with the posted information.

Maintenance and inspections

- Carry out a visual and functional inspection before every use; observe the identification markings and inspection intervals.
- Have turning devices, lifting equipment and lifting accessories inspected regularly by qualified persons.
- Repairs and modifications may only be carried out by authorised qualified personnel; do not use self-built equipment or improvised solutions.